



MULTI
MATERIAL
WELDING



SOLUTIONEERING
A BOSSARD COMPANY



BOSSARD

MULTIMATERIAL-WELDING®

THE TEAM



- **WoodWelding® & BoneWelding®** established Since 2016 **MultiMaterial-Welding®**
- Tech-related Engineering Team (13 Engineers in CH)
- Technology development of joining platform for lightweight constructions within the mobility world

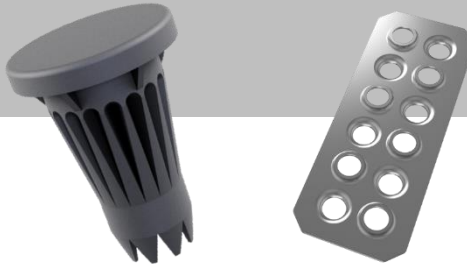


- **Bossard** is a leading international supplier of product solutions and services in industrial fastener technology
- 800 Mio. € turnover in 2019
- Approx. 2500 employees in 80 locations
- Focus on productivity increase and service provision

MULTIMATERIAL-WELDING® TECHNOLOGY DESCRIPTION

MultiMaterial-Welding (short MM-Welding®)

Fastening solution that uses **ultrasonic energy** to partially melt **thermoplastic materials** into **porous materials** to create a functional and strong **form-lock connection** in fractions of a second.

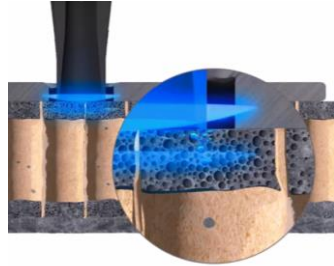


MULTIMATERIAL-WELDING® FASTENER INSTALLATION PROCESS

1



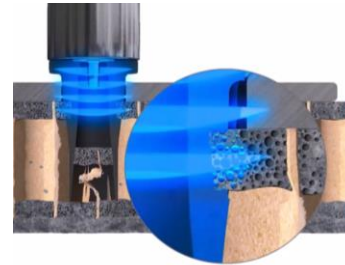
2



- Set welding **parameters**
- **Position and fix parts**

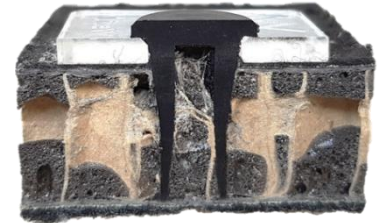
- Activate **vibration** (high frequency)
- **Press fastener** against parts
- **Pierce top layer** through ultrasonic movement

3



- Quick **melting** of fastener's surface through friction
- Quick **solidifying**

4



- **Mechanical form-lock** connection

MULTIMATERIAL-WELDING®

A WHOLE NEW PLATFORM OF JOINING TECHNOLOGIES



MULTIMATERIAL-WELDING®

A WHOLE NEW PLATFORM OF JOINING TECHNOLOGIES

Pin



Double Pin



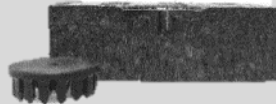
Fastener



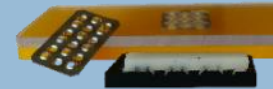
Lotus



zEPP

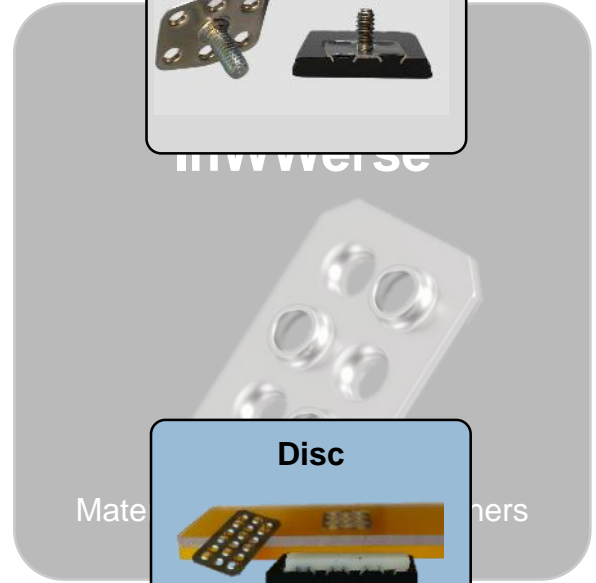


Disc



LiteWWeight

inWVERSE

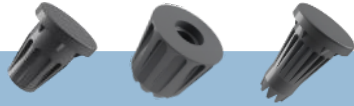
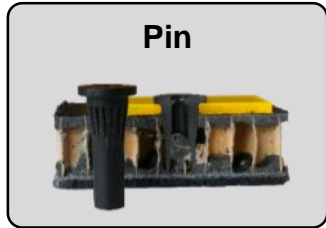


eners melt into m

Mat

ners

MULTIMATERIAL-WELDING® LITEWEIGHT™ – PIN



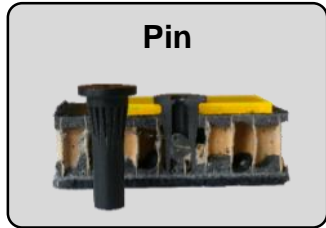
For sandwich structures with *honeycomb* core.
Micro *form-locking* bond creates highly reliable connections.

- ✓ No pre-drilled hole is necessary
- ✓ Very fast installation time (< 1sec)
- ✓ Connection can be a **multi-functional** element



MULTIMATERIAL-WELDING®

LITEWEIGHT™ – PIN

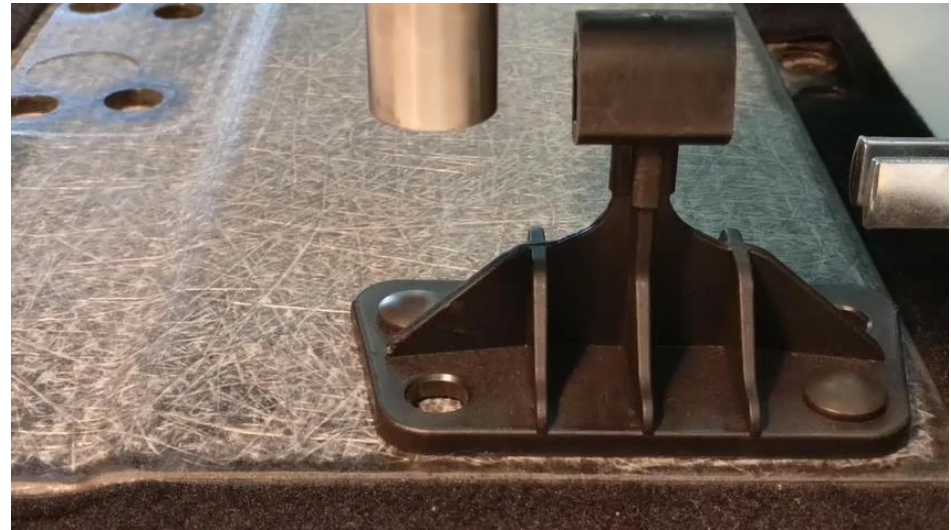


Based on common US processing principles and hence uses available machine technology

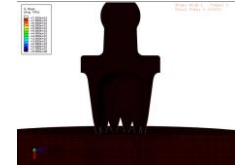
- ✓ **Very quick** processing allows reduction of welding units
- ✓ 1 US horn design for several connection pins
- ✓ **Very strong** connection allows design optimization



10mm
Diameter
= 1 kN pull-out



MULTIMATERIAL-WELDING® FUNCTIONALLY INTEGRATED PARTS (F.I.P.)



✓ **Geometric Simplification:**
Connection geometry can be integrated into the part to connect.

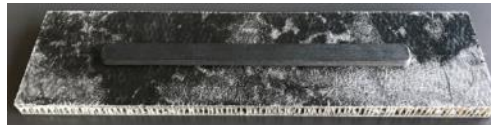
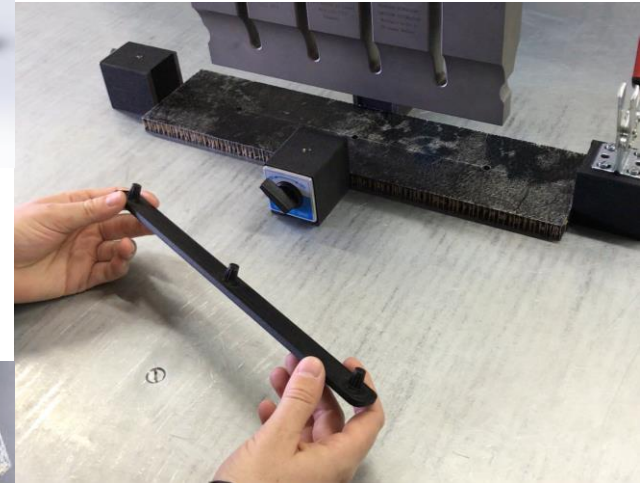
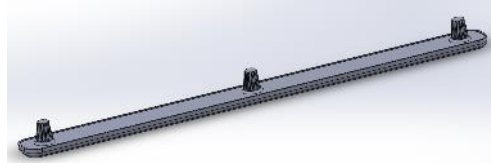


✓ **Size freedom:**
Size Large / long geometries possible.

✓ **Form freedom:**
No rotational symmetry required.

✓ **Higher Strength:**
With less material, higher strength can be achieved.

✓ **Reduced costs:**
Less parts and quicker production.



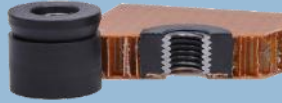
MULTIMATERIAL-WELDING®

A WHOLE NEW PLATFORM OF JOINING TECHNOLOGIES

Pin



Double Pin



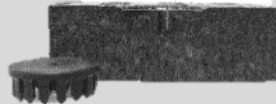
Fastener



Lotus



zEPP

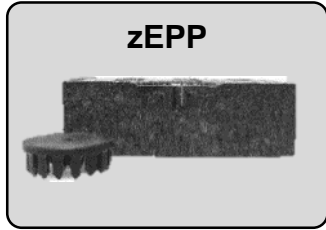


Disc



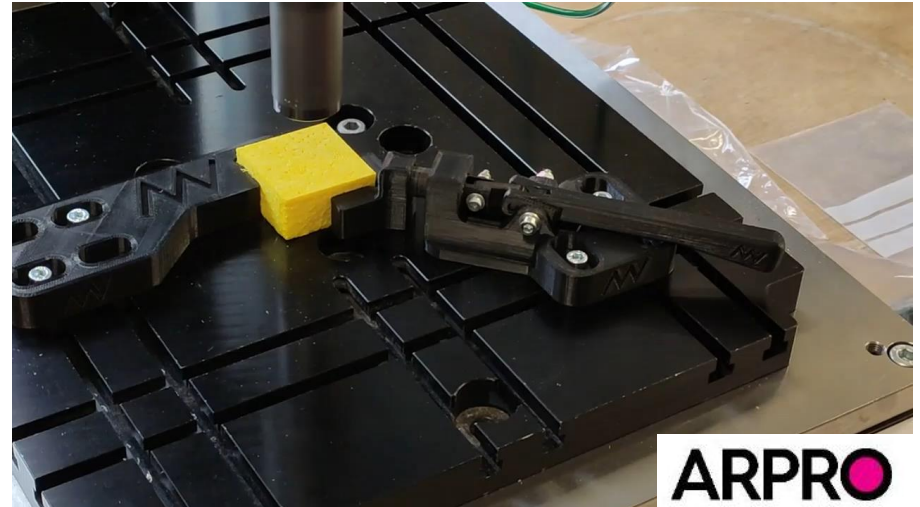
MULTIMATERIAL-WELDING®

ZEPP – THE NOVEL SOLUTION FOR EPP AND SIMILAR FOAMS



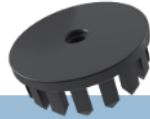
Engineered for **EPP** and similar foams. Can be applied at a wide range of **foam densities**.

- ✓ Quick processing without pre-operation
- ✓ Can be fully integrated into EPP surface
- ✓ Low stature of fastening element but **high-strength** connections

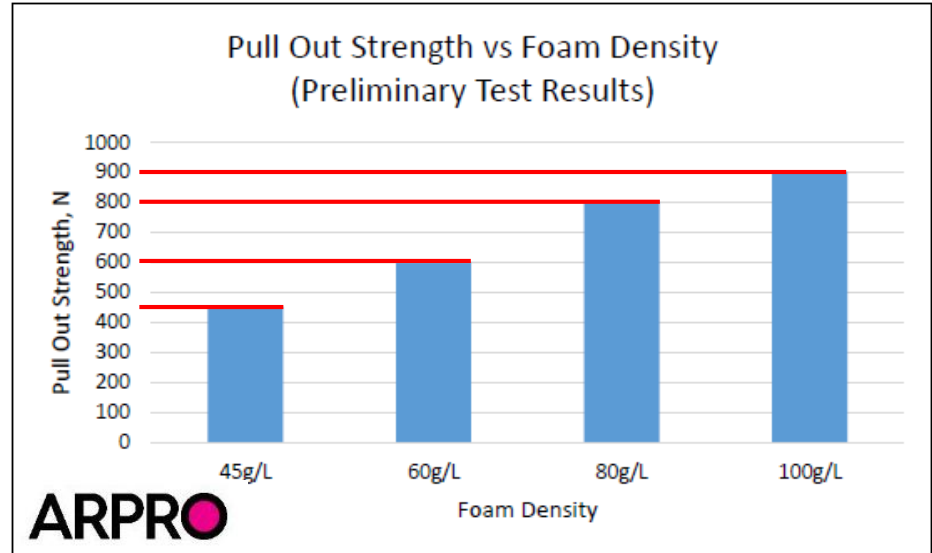
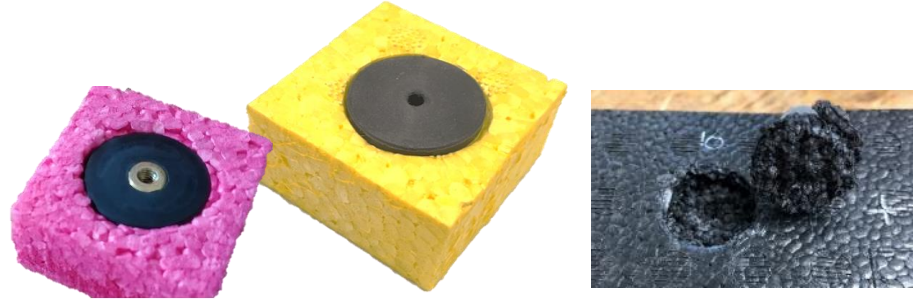


MULTIMATERIAL-WELDING®

LITEWWEIGHT – ZEPP



- ✓ **Strong** connection point for direct screwing operations
- ✓ Deep penetration and **anti-turning** geometry enables high pull-out and torque-load ability
- ✓ Also with integrated **metric thread** system for reliable re-assemblies



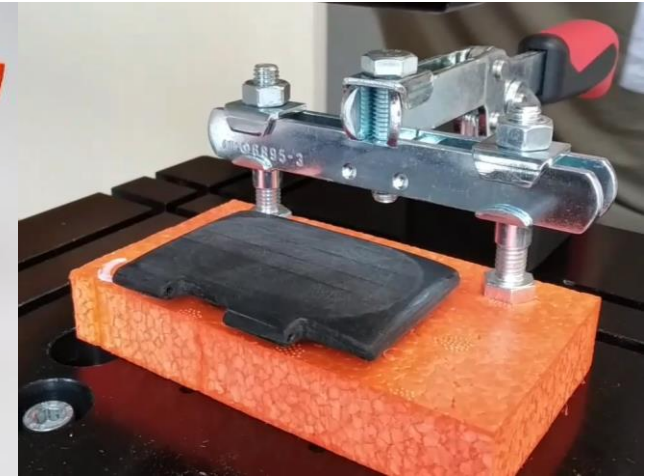
MULTIMATERIAL-WELDING®

LITEWEIGHT – ZEPP AS F.I.P.

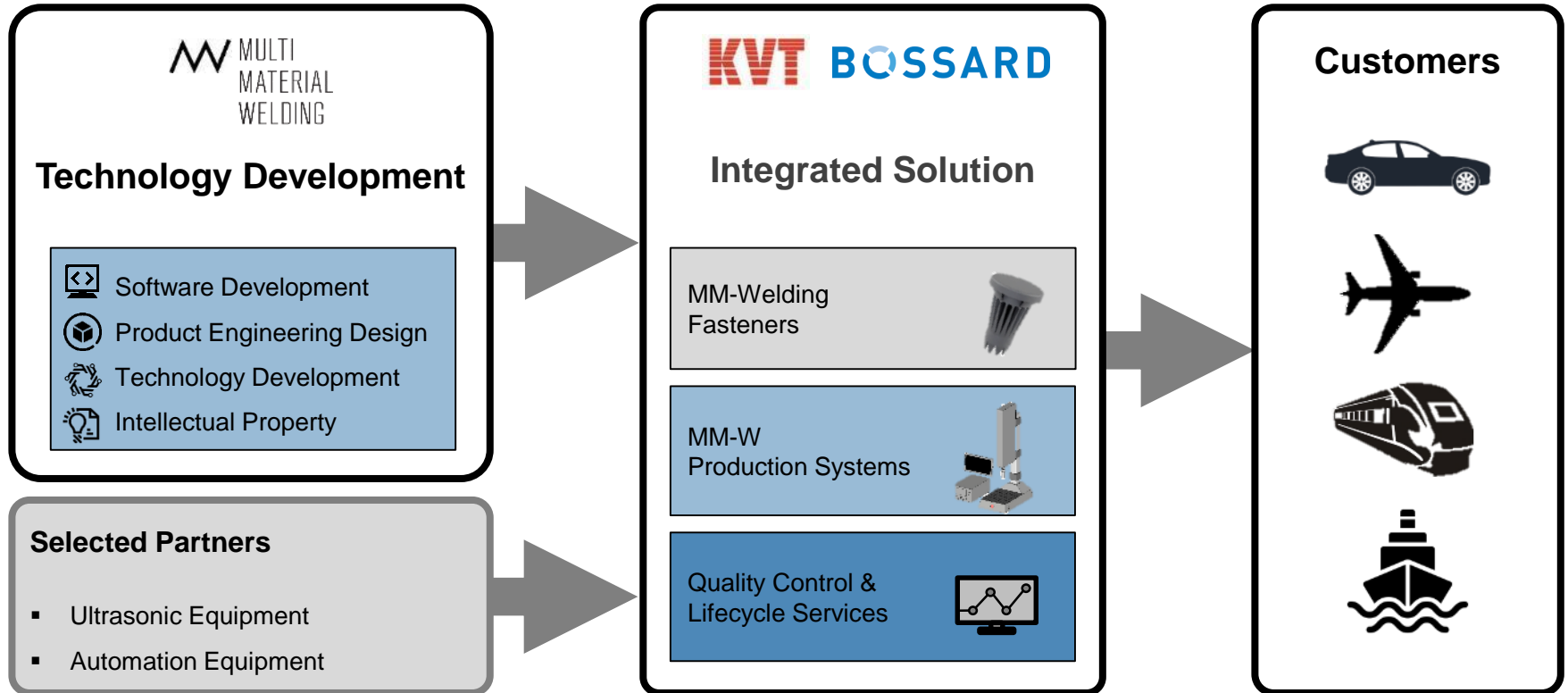
Functionally integrated parts
(FIP) possible.



- ✓ No separate fasteners
- ✓ **Less materials**, less parts and therefore → less costs!
- ✓ **Simplified installation process**
- ✓ Better aesthetics!



BUSINESS MODEL INTEGRATED SOLUTION





Join innovation.

Lasse Behrmann
Project Manager MultiMaterial-Welding
l.behrmann@kvt-fastening.com